## **Listing of Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

Claim 1 (currently amended): A packaging film comprising:

at least two layers, wherein each layer comprises polyvinyl chloride and plasticizer, wherein the plasticizer is at least one of epoxidized soya bean oil and di(2-ethyl-hexyl) adipate, and

wherein the at least two polyvinyl chloride layers are adjacent to one another.

Claim 2 (previously amended): The film of claim 1, wherein each layer further comprises a surface active agent.

Claim 3 (cancelled)

Claim 4 (previously amended): The film of claim 2, wherein the amount of surface active agent ranges from between about 0.001 and 5 parts/hundred resin.

Claim 5 (previously amended): The film of claim 2, wherein the surface active agent includes one or more of surfactant, antistat, antiblock, and slip agents.

Claim 6-7 (cancelled).

Claim 8 (previously amended): The polymer composite film of claim 6, wherein the amount of plasticizer ranges from between about 5 and 60 parts/hundred resin.

Claim 9 (previously amended): The film of claim 1, wherein at least one of the layers further comprises a process aid.

Claim 10 (previously amended): The film of claim 1, wherein at least one of the layers further comprises a copolymer.

Claim 11 (previously amended): The film of claim 10, in which the copolymer is selected from the group consisting of PVCPVA and polyester adipate.

Claims 12-17 (cancelled)

Claim 18 (currently amended): A packaging film comprising:

at least two layers, wherein each layer comprises polyvinyl chloride and plastisizer,

wherein the at least two layers are adjacent to one another, and wherein the film has a total thickness of ranging up to about 2 mil,

<u>and</u>

wherein the film has a flexibility suitable for wrapping foods and an oxygen transmission rate suitable for wrapping foods.

Claim 19 (previously amended): The film of claim 18, wherein at least one of the layers further comprises a surface active agent.

Claim 20 (cancelled)

Claim 21 (previously amended): The film of claim 18, wherein at least one of the layers further comprises a copolymer.

Claim 22 (currently amended): A packaging film comprising:

at least two layers, wherein each layer comprises polyvinyl chloride and plasticizier,

wherein the at least two layers are adjacent to one another; and wherein the at least two layers are sufficiently distinct from each other to have different melting points such that only one layer melts and seals to itself even when heat is transferred through the other layer; and wherein the film has a flexibility suitable for wrapping foods and an oxygen transmission rate suitable for wrapping foods.

Claim 23 (currently amended): The film of claim 22, wherein the constituent is at least one of the layers further comprises a surface active agent.

Claim 24 (cancelled)

Claim 25 (currently amended): The film of claim 22, wherein the constituent is at least one of the layers further comprises a copolymer.

Claim 26 (previously presented): The film of claim 22, wherein the at least two layers include the inner layer of the film and the outer layer of the film, and wherein the inner layer has a lower melting point than the outer layer.

Claim 27 (currently amended): The film of claim 1, wherein the film has a thickness ranging no more than about  $4 \ \underline{2}$  mil.

Claim 28 (currently amended): The film of claim 4 18, wherein the at least two layers are sufficiently distinct from each other to have different gas permeabilities film has a thickness of about 1 mil.

Claim 29 (currently amended): the <u>The</u> film of claim 48 <u>22</u>, wherein the at least two layers are sufficiently distinct from each other to have different gas permeabilities.